Helix Micro-Rebar Application Guide

12 Years of Success

FedEx The Villages ABB Corporation Whirlpool Corporation Fruit of the Loom Lucent Technologies Wrangler Gerber Baby Food Perrigo Auto Zone O'Reilly Auto Parts Panasonic Volkswagon Wal-Mart Avon Misa Steel Nestle Audi Honda Coca-Cola 3M Alstom Energy Ventower Detroit Diesel Sun Recycling Martin Marietta Behr Automotive Rio Tinto and more...

The PE stamp signifies that the design tables have been prepared in accordance with Uniform ES ER-0279

*See www.helixsteel.com/ technical/specify-helix for further details

Helix Steel 300 N. Fifth Avenue, Suite 130 Ann Arbor, MI 48104 734-322-2114 www.helixsteel.com

Slab on Grade

Basic Requirements

- Soil Supported
- Joints spacing meets ACI 360 R10
- Original rebar or mesh design available
- Installed in accordance with ACI 302.1

Approval Method

- Slabs that do not support building structure: ACI 360 chapter 11 method 1 (Elastic Design), UES ER-0279 Section 4
- Slabs that support building or roof structure: ACI 318-08 or 11 section 1.4, UES ER-0279 Section 4

Design Basis and Class

- Class A (Shrinkage and Temperature): When original reinforcement ratio is less than 0.018
- Class B (Structural Slabs): When original reinforcement ratio exceeds 0.018

Instructions:

- Select the dosage in the table below based on the original thickness and reinforcement detail.
- Review Uniform ES ER-0279 to assure compliance with restrictions
- To activate the performance guarantee* submit your design to www.helixsteel.com/technical to register.
- Note the drawing with the Helix alternative. "Use the rebar as shown on the drawing or XX lb/yd Helix 5-25 designed in accordance with Uniform ES ER-0279"
- Instruct contractor to contact Helix for pricing, delivery and installation instructions at 734-322-2114 or sales@helixsteel.com

Common Mesh Arrangements Imperial Units								
3000 psi Concrete		4 inch	5 inch	6 inch	7 inch	8 inch	10 inch	
Gra	ade 60 WWF	Minimum Helix 5-25 Micro Rebar Dosage (lb/yd³)						
6x6	W1.4XW1.4	4.5	4.5	4.5	4.5	4.5	4.5	
6X6	W2.0XW2.0	5.9	4.5	4.5	4.5	4.5	4.5	
6X6	W2.9XW2.9	8.3	6.4	5.8	4.5	4.5	4.5	
6X6	W4XW4	11.2	9.1	7.7	6.4	5.6	4.5	
4X4	W2.9XW2.9	12.2	9.8	8.2	6.9	5.8	4.7	
6X6	W5.5XW5.5	17.7	12.3	10.0	8.2	7.5	6.0	
4X3	W4XW4	19.0	15.5	10.5	9.0	8.2	6.4	
4X4	W5.5XW5.5	25.6	20.7	15.0	12.5	10.7	9.0	

Common Mesh Arrangements Metric Units

20 MPa	Concrete	100 mm	150 mm	200 mm	250 mm		
Grade 5	00 WWF	Helix Micro Rebar Dose (kg/m³)					
200mm	200mm 4.75mm		3.2	3.0	3.0		
200mm	6mm	7.0	4.8	3.7	3.0		
200mm	6.75mm	8.6	5.8	4.5	3.7		
200mm	7.6mm	12.4	7.3	5.6	4.5		
200mm	8.6mm	15.6	9.3	7.0	5.7		
200mm	9.5mm		12.6	8.5	6.9		
100mm	7.6mm			12.1	8.7		

Single Layer Rebar Imperial Units

3000	psi Concrete 4 inch 5		5 inch	6 inch	7 inch	8 inch	10 inch	
Grade 60 Rebar		Minimum Helix 5-25 Micro Rebar Dosage (lb/yd³)						
#3	24" OC	7.5	6.1	4.8	4.5	4.5	4.5	
#3	18" OC	9.5	7.8	6.4	5.5	5.0	4.5	
#3	16" OC	10.7	8.6	7.2	6.4	5.5	4.5	
#3	12" OC		11.8	10.0	8.2	7.5	5.0	
#4	24" OC	16.4	11.3	9.0	7.5	6.7	5.3	
#4	18" OC	20.0	16.4	12.0	10.0	9.0	7.0	
#4	16" OC	22.5	18.0	15.0	11.3	10.0	8.2	
#4	12" OC	35.0	25.0	20.0	18.0	15.0	11.3	
#5	12" OC		47.2	33.8	27.0	22.5	18.4	

Single Layer Rebar Metric Units								
20 MPa	a Concrete	100 mm	150 mm	200 mm	250 mm			
Grade 500 Rebar		Helix Micro Rebar Dose (kg/m³)						
10mm 400 mm		9.3	6.3	4.8	3.9			
10mm	300 mm	14.0	8.3	6.3	5.1			
10mm	200 mm		13.6	9.3	7.5			
12mm	400 mm	15.1	9.0	6.8	5.5			
12mm	300 mm		13.3	9.0	7.3			
12mm	200 mm			14.8	11.9			
16mm	400 mm			13.3	10.7			
16mm	300 mm				14.0			



Given

· Slab on ground, 5'' thick

· Reinforcement is #3 @ 16" on center

Calculation

- Step I Find the column in the table for the slab thickness (yellow)
- Step 2 Read across the table for #3 at 16" spacing or steel reinforcement ratio (blue)
- Step 3 Select the dosage rate at the intersection , 8.6 lb/yd3 (green)
- Step 4 Add note to drawing with the Helix alternative: "Use the rebar as shown on the drawing or 8.6 lb yd3 Helix 5-25 designed in accordance with Uniform ES ER-0279"
- Step 5 If required, a calculation can be provided for the result shown in the table. Contact your local Helix representative.

3000 psi Concrete		4 inch	5 inch	6 inch	7 inch	8 inch	10 inch	
Grade 60 Rebar		Minimum Helix 5-25 Micro Rebar Dosage (lb/yd³)						
#3	24" OC	7.5	6.1	4.8	4.5	4.5	4.5	
#3	18" OC	9.5	7.8	6.4	5.5	5.0	4.5	
#3	16" OC	10.7	8.6	7.2	6.4	5.5	4.5	
#3	12" OC		11.8	10.0	8.2	7.5	5.0	
#4	24" OC	16.4	11.3	9.0	7.5	6.7	5.3	
#4	18" OC	20.0	16.4	12.0	10.0	9.0	7.0	
#4	16" OC	22.5	18.0	15.0	11.3	10.0	8.2	
#4	12" OC	35.0	25.0	20.0	18.0	15.0	11.3	
#5	12" OC		47.2	33.8	27.0	22.5	18.4	

Single Layer Rebar Imperial Units



